



STAINLESS STEEL ROOF DRAIN



# Acid-resistant stainless steel roof drains

VILPE's range of roof drains is complemented by metal roof drains. The new roof drains are made of acid-resistant steel (A4 / 316) and are designed to withstand even the most demanding climatic conditions. The roof drain flange is ready-primed to facilitate fastening. Roof drains are needed on flat roofs, where rain water is directed inwards on the roof and is discharged by the roof drains into a leader or downspout.

A wide range of accessories, including heating elements, plastic leaf gratings and condensation insulation is available for metal roof drains. The builder can always tailor the whole setup to the site. Accessories can be connected to roof drains at the factory during assembly, or the customer can assemble them themselves.

Roof drains offer flexibility, as metal roof drains can be cut to fit the dimensions of the area. Note: an exception is the C-90 200 roof drain, which is installed as-is on renovation sites.

With the new products, customers will have even more choice, as VILPE's range now includes roof drains made of both metal and polypropylene. Roof drains are completely waterproof. Cleaning of the drains is simple, as the leaf grating is easy to remove.

Metal roof drains are suitable for all gently sloping roofs. The products can also replace old roof drains, making them an excellent choice for renovation sites.

Model A roof drains have a drain bowl. They are suitable for sites where water volume dimensioning requires greater flow through the roof drain, as model A roof drains have a larger filter than model C roof drains of a similar size. There is no drain bowl in model C roof drains.

The pipe sizes of the roof drains are 75, 110 or 160 mm, and different lengths are available for them, starting from 350 mm.

Roof drains have been designed and tested in accordance with the SFS EN 1253-2 standard. The tests include mechanical stress on grating and drain, overpressure with water, underpressure with air, and flow rate measurements with and without a grating.

### Measured flow values

Product No.

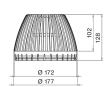
Model

Model	Without a grating (I/s)	With a grating (I/s)
C-75	2,2	1,8
C-110	5,3	4,8
C-160	8,2	7,8
A-75	5,7	4,5
A-110	6,1	5,7
A-160	8,2	7,9

# **Plastic Gratings**

# PLASTIC LEAF GRATING FOR MODEL A ROOF DRAIN

Applications: Prevents leaves and debris from entering the roof drain. Compatible with 75–160-mm model A roof drain
Contents: Plastic leaf grating



# PLASTIC LEAF GRATING FOR MODEL C ROOF DRAIN

**Applications:** Prevents leaves and debris from entering the roof drain. Compatible with model C roof drains.

Contents: Plastic leaf grating

C-75	392205
C-90	392206
C-110	392207
C-160	392208

A 75-160 392209





	Α	В
C-75	68	88
C-90	83	103
C-110	103	123
C-160	154	174

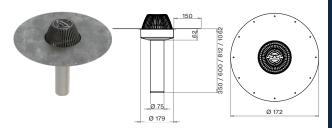
# Roof drain, Model A

#### Lenght Product No.

## ACID-RESISTANT STEEL ROOF DRAIN, MODEL A Ø 75

Applications: A roof drain with primed flanging for gently sloping roofs. Model A roof drains have a collecting basin. Model A leaf grating is included. Contents: Roof drain, plastic grating.

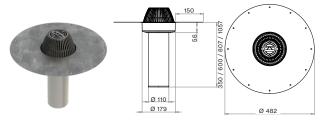
350 mm 390001 390002 600 mm 750 mm 390003 390004 1000 mm



## ACID-RESISTANT STEEL ROOF DRAIN, MODEL A Ø 110

Applications: A roof drain with primed flanging for gently sloping roofs. Model A roof drains have a collecting basin. Model A leaf grating is included. Contents: Roof drain, plastic grating.

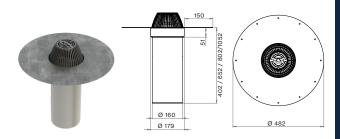
350 mm 390021 600 mm 390022 750 mm 390023 1000 mm 390024



## ACID-RESISTANT STEEL ROOF DRAIN, MODEL A Ø 160

Applications: A roof drain with primed flanging for gently sloping roofs. Model A roof drains have a collecting basin. Model A leaf grating is included. Contents: Roof drain, plastic grating.

350 mm 390031 600 mm 390032 750 mm 390033 1000 mm 390034



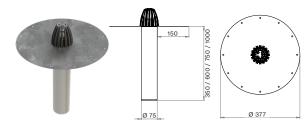
# Roof drain, Model C

#### Product No. Lenght

## ACID-RESISTANT STEEL ROOF DRAIN, MODEL C Ø 75

Applications: A roof drain with primed flanging for gently sloping roofs. Model C leaf grating is included. Contents: Roof drain, plastic leaf grating.

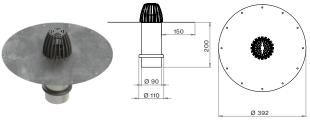
350 mm	391001
600 mm	391002
750 mm	391003
1000 mm	391004



# ACID-RESISTANT STEEL ROOF DRAIN, MODEL C Ø 90

Applications: A roof drain with primed flanging for gently sloping roofs. Model C leaf grating is included. Contents: Roof drain, plastic leaf grating.

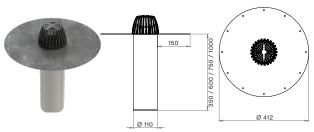
#### 200 mm 391011



## ACID-RESISTANT STEEL ROOF DRAIN, MODEL C Ø 110

Applications: A roof drain with primed flanging for gently sloping roofs. Model C leaf grating is included. Contents: Roof drain, plastic leaf grating.

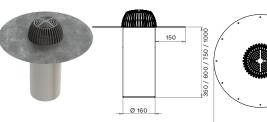
350 mm	391021
600 mm	391022
750 mm	391023
1000 mm	391024



## ACID-RESISTANT STEEL ROOF DRAIN, MODEL C Ø 160

Applications: A roof drain with primed flanging for gently sloping roofs. Model C leaf grating is included. Contents: Roof drain, plastic leaf grating.

350 mm	391031
600 mm	391032
750 mm	391033
1000 mm	391034



# **Accessories**

Accessories	Model	Product No.
HEATING ELEMENT FOR ROOF DRAIN  Applications: A self-adjusting heating element to prevent roof drains from freezing.  Contents: Heating element, 1-m connection cable	75 14W 110 14W 160 14W	392000 392002 392003
and protective cup.  BITUMEN FLANGE FOR ROOF DRAIN	160 32W 75-90	392004
Applications: A factory-installed bitumen flange speeds up installation on bitumen sheet covering and ensures waterproof fastening of the drain.  Dimensions: 500x500 mm  Contents: Bitumen flange	110 C-160/A-75-160	392211 392212

## **CUT TO SPECIFIC LENGTH**

396000

# CONDENSATION INSULATION FOR MODEL A ROOF DRAIN

Applications: Prevents condensation in roof drains. The insulation material is installed outside the pipe and around the collecting basin.

Dimensions: Insulation thickness 13 mm.

Contents: Condensation insulation.

Model	Product No.
A-75 350	395001
A-75 600	395002
A-75 750	395003
A-75 1000	395004
A-110 350	395021
A-110 600	395022
A-110 750	395023
A-110 1000	395024
A-160 350	395031
A-160 600	395032
A-160 750	395033
A-160 1000	395034

# CONDENSATION INSULATION FOR MODEL C ROOF DRAIN

Applications: Prevents condensation in roof drains. The insulation material is installed outside the pipe. Dimensions: Insulation thickness 13 mm. Contents: Condensation insulation.

Model	Product No.
C-75 350	395101
C-75 600	395102
C-75 750	395103
C-75 1000	395104
C-110 350	395121
C-110 600	395122
C-110 750	395123
C-110 1000	395124
C-160 350	395131
C-160 600	395132
C-160 750	395133
C-160 1000	395134



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